

Service description

Product:	Service description	Ver:
VM370	no: 4131-S002	1

Symptom

The conveyor belt stops and locks up

Caused by

The chain wheel which drives the conveyor chain slips against the hydraulic motor and becomes heavier.

Solution

Replace the set screw that locks the chain wheel onto the shaft. Order a new set screw that has a hollow end and fits better against the shaft.

Item number: 2473237

It is important to use Loctite på set screw.

